

Work Order ID 85311

Wednesday, June 06, 2012 10:33:10 AM

85311

Page 1

Item ID: D412-742-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Float Skidtube Installation

Stop *NS2*

Start Date: 6/5/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/6/2012 Req'd Qty: 1.00 *1*

Customer: CU-DAR001

Reference: RMA RA111368 - RETURN

Approvals: Process Plan: *MIF*

Date: *12-06-06* Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Insp.
Code Qty Number Stamp

Draw Nbr

Revision Nbr

IIN D412-742

E

0.00

100

QC

0.00

Quality Control

Memo

INSPECT RA 111368 D412-742-013 B 83615 CHG 007 *8/24/06*

AFT CAP DAMAGED AND NEEDS TO BE REPLACED
TOUCH UPS NEEDED ON D3391-025
CLEAN MID-TUBE D3391-023

REMOVE FWD CAP
BUFF OUT MARKS FROM SHIPPING DAMAGE AND MESURE
NEEDS ENG APPR BEFORE CONTINUING

0.00

110

110

Skidtubes

0.00

Skidtubes *

Memo

REMOVE FWD CAP AND BUFF

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7		TO APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D412-742-013	CHG	CHG007
DESC.	Float Skidtube	SIC	SR01583SE
LOT	B83616	SIC	SH05-37
MODEL	205/210/212/412/AB412	SIC	
PATENTS US 7,573,518 CA 2,222,183 EUROPEAN No. 0,482,855		MADE IN CANADA 027282	

P70 =>

1x

M 12/06/14

Dart Aerospace Ltd

W/O: 25311		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
12/06/13	110	Powder Coat M121134 Start Time: 7:30 Temp: 320 OF Finish Time: 8:00	MA	12/06/14	1X	12/06/18	12/06/18	
12/06/14	110A	QC 3 Inspect Part finish + TOUCH-UP ALODINE	PK	12/06/14	1X	12/06/18	12/06/18	

Part No: D 412-742-03 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 85311

Wednesday, June 06, 2012 10:33:10 AM

85311

Page 2

Item ID: D412-742-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Float Skidtube Installation

Start Date: 6/5/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/6/2012 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111368

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

ENG SIGN TO SEE WHETHER FWD TUB IS GOOD *see Attached Email**Dirbady*

130

0.00

130

HandFinish

Hand Finishing

Memo

0.00

✓ APPLY TOUCH UPS WHERE NECESSARY AND RE-ASSEMBLE PER ENG APPROVAL

✓ DISCARD HARWARE AND RE-ASSEMBLE WITH NEW

*3**1 x p M 12/06/14*

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.00

Quality Control

Dirbady

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 85311

Wednesday, June 06, 2012 10:33:10 AM

85311

Page 3

Item ID: D412-742-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Float Skidtube Installation

Start Date: 6/5/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/6/2012 Req'd Qty: 1.00 ***1***

Customer: CU-DAR001

Reference: RMA RA111368

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

150

Identify as per dwg & Stock Location: _____

0.00

150

Packaging

Packaging

Memo

ID AND STOCK UNDER NEW BATCH NUMBER

0.00

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Quality Control

Memo

0.00

6/26/15 @

MLJ 12/06/15

MF
12-06-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, June 15, 2012 10:34:02 AM

Page 1

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13New Issue KJ/JLM
 IPP Rev:B 06-06-08 As per DS19336 JLM DD verified by:JLM
 IPP Rev:C 07-12-03 ECN
 IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
 IPP Rev:E 09-01-23 as per DS19441 DD verified by:EC IPP RevF: add AN4C7A DD
 10.01.13 verified by:EC IPP Rev:G 11.11.01 as per DS19517 REV.B DD verified
 by:EC IPP rev:H 12.01.12 PER IIN REV.E DD VERF: IPP Rev:I add AN4C47A
 DD 12.03.14 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C37A BOLT		Purchased	No				Each	142.0000		1			

Location	Loc Qty	Loc Code
ST354	142	
116874	11	
117010	2	
120422	3	
120731	1	
121068	74	
121584	1	
121585	50	

120731

AN3C40A BOLT		Purchased	No				Each	25.0000		1			
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Location	Loc Qty	Loc Code
ST354	25	
114442	25	

114442

AN3C41A BOLT		Purchased	No				Each	115.0000					
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Location	Loc Qty	Loc Code
FG	4	
103324	4	
ST354	111	
119673	1	
121013	30	
121313	80	

119673

Picklist Print

Friday, June 15, 2012 10:34:02 AM

Page 2

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C42A Purchased No Each 33.0000

BOLT

1

Location	Loc Qty	Loc Code
ST354	33	
106176	1	
119673	1	
120464	6	
121103	25	

119673

AN3C43A Purchased No Each 86.0000

BOLT

4

Location	Loc Qty	Loc Code
ST354	86	
114455	2	
119673	1	
120364	4	
120465	79	

120364

AN3C46A Purchased No Each 48.0000

BOLT

5

Location	Loc Qty	Loc Code
ST355	48	
120447	43	
121103	5	

121103

AN4C47A Purchased No Each 102.0000

Bolt

4

Location	Loc Qty	Loc Code
ST361	102	
118451	6	
119798	2	
121009	26	
121585	18	
122012	50	

121009

Friday, June 15, 2012 10:34:02 AM

Shop Packet Print

Page 2

Picklist Print

Friday, June 15, 2012 10:34:02 AM

Page 3

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C52A Purchased No Each 60.0000

4

BOLT

Location	Loc Qty	Loc Code
ST361	60	
117688	6	
120364	50	
120465	4	

120465
4

AN4C53A Purchased No Each 22.0000

Bolt

Location	Loc Qty	Loc Code
ST361	22	
121183	22	

121183
16

AN4C6A Purchased No Each 555.0000

Bolt

Location	Loc Qty	Loc Code
FG	4	
103344	4	
ST356	551	
116704	2	
120423	17	
121656	32	
21658	500	

120423

AN4C7A Purchased No Each 147.0000

Bolt

Location	Loc Qty	Loc Code
ST356	147	
109147	147	

109147
8

AN6C12A Purchased No Each 46.0000

BOLT

Location	Loc Qty	Loc Code
ST341	46	
121302	8	
121541	38	

121302

Friday, June 15, 2012 10:34:02 AM

Shop Packet Print

Page 3

Picklist Print

Friday, June 15, 2012 10:34:02 AM

Page 4

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

AN960C10L NAS1149C0332R Purchased No
washer

Each 21.0000

38

7/12/2012

Location Loc Qty Loc Code

ST 21
107534 21

D2571 Manufactured No
Saddle, Fwd Out 205

Each 11.0000

1

Location Loc Qty Loc Code

ST 1
11644 1
ST425 -13
ST432 10
81764 1
83670 9
ST433 13

D2572 Manufactured No
Saddle, Fwd In 205

Each 7.0000

1

Location Loc Qty Loc Code

ST423 1
82050 1
ST432 6
71107 2
82812 4

D2573 Manufactured No
Saddle, Aft Out 205

Each 15.0000

1

Location Loc Qty Loc Code

ST423 -12
79424 0
ST433 15
82048 1
83454 2
83669 12
ST434 12

82048

Friday, June 15, 2012 10:34:03 AM

Shop Packet Print

Page 4

Picklist Print

Friday, June 15, 2012 10:34:03 AM

Page 6

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-1 Manufactured No Each 63.0000

Bushing

8

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST041	15	
70696	15	
ST042	48	
80208	7	
80219	12	
81529	29	

D3403-3 Manufactured No Each 20.0000

Bushing

8

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST042	20	
81530	8	
84503	12	

D3403-5 Manufactured No Each 98.0000

Bushing

8

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST042	98	
81531	38	
85426	60	

D3405-041 Manufactured No Each 24.0000

Lug Assembly

1

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST478	24	
62227	2	
77000	2	
82031	1	
83370	7	
83896	12	

Friday, June 15, 2012 10:34:03 AM

Shop Packet Print

Page 6

Picklist Print

Friday, June 15, 2012 10:34:03 AM

Page 7

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-043 Manufactured No Each 21.0000

Lug Assembly

1

Location	Loc Qty	Loc Code
ST474	1	
82037	1	
ST478	20	
82038	1	
83372	8	
83897	11	

82037

D3407-041 Manufactured No Each 14.0000

Tow Ring

1

Location	Loc Qty	Loc Code
ST463	13	
82068	13	
ST464	1	
82108	1	

82108

D3417-3 Manufactured No Each 33.0000

Washer

2

Location	Loc Qty	Loc Code
FG	9	
33519	9	
ST042	24	
80225	24	

80225

D3456-1 Manufactured No Each 231.0000

Washer

1

Location	Loc Qty	Loc Code
FG	7	
25701	7	
ST044	224	
80252	1	
81876	23	
83584	100	
85223	100	

81876

Friday, June 15, 2012 10:34:03 AM

Shop Packet Print

Page 7

Picklist Print

Friday, June 15, 2012 10:34:03 AM

Page 8

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

D3533-1 Manufactured No Each 92.0000

Set Screw

2 20326

Location	Loc Qty	Loc Code
ST053	92	
80326	4	
83892	88	

D3672-11 Manufactured No Each 251.0000

Phenolic Washer

8

Location	Loc Qty	Loc Code
ST060	251	
77483	251	

D3672-3 Manufactured No Each 599.0000

Phenolic Washer

77483
32

Location	Loc Qty	Loc Code
ST060	599	
83238	32	
84361	567	

D3672-9 Manufactured No Each 356.0000

Phenolic Washer

8

Location	Loc Qty	Loc Code
ST060	356	
81763	356	

81763

Friday, June 15, 2012 10:34:03 AM

Shop Packet Print

Page 8

Picklist Print

Friday, June 15, 2012 10:34:03 AM

Page 9

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

Each

1,374.0000

13

Nut

Location

Loc Qty

Loc Code

FG	72	
103691	72	
ST301	1302	
118077	2	
118614	51	
118686	30	
119758	20	
121255	243	
121708	956	

6/12/2012

MS21043-4

Purchased

No

Each

1,181.0000

29

Nut

Location

Loc Qty

Loc Code

FG	40	
104603	40	
ST301	1141	
119546	115	
120308	29	
121162	497	
121652	500	

120308

NAS1149C0332R

Purchased

No

Each

9,880.0000

26

Washer

Location

Loc Qty

Loc Code

297	9852	
122063	9852	
ST297	26	
121255	26	
ST298	2	
121509	2	

6/12/2012

Friday, June 15, 2012 10:34:03 AM

Shop Packet Print

Page 9

Picklist Print

Friday, June 15, 2012 10:34:03 AM

Page 10

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

Each

3,816.0000

32

Washer

Location

Loc Qty

Loc Code

ST297

1102

117291

102

119124

1000

ST298

2714

121255

2714

M/11/2291

NAS1149C0632R

Purchased

No

Each

231.0000

8

WASHER

Location

Loc Qty

Loc Code

ST297

231

119736

2

120308

1

121060

28

121825

200

M/2/060

Picklist Print

Wednesday, June 06, 2012 10:33:09 AM

Page 1

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13New Issue KJ/JLM
 IPP Rev:B 06-06-08 As per DSI9336 JLM
 1072 DD verified by:JLM
 IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
 IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add AN4C7A DD
 10:01.13 verified by:EC IPP Rev:G 11.11.01 as per DSI9517 REV.B DD verified
 by:EC IPP rev:H 12.01.12 PER IIN REV.E DD VERF: IPP Rev:I add AN4C47A
 DD 12.03.14 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A BOLT		Purchased	No				Each	1,362.0000		24		12/06/14	X PT 0 =?

Location	Loc Qty	Loc Code
ST350	1362	
120187	57	
120521	28	
120769	38	
121205	1000	
121556	239	

AN3C6A BOLT	Purchased	No				Each	451.0000			10		12/06/14	
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Location	Loc Qty	Loc Code
FP001	1	
111982	1	
ST351	450	
111982	2	
116419	23	
116549	2	
116704	12	
117619	10	
117688	1	
117872	5	
118422	13	
119449	21	
120423	3	
120693	158	
121682	200	

X 10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
12/06/14	130	ReAssemble with: ALS4-1032-225 / M121269 ALS4-1032-130 / M121269	JL	12/06/14	(X18) (X26)			
12/06/14	130	NAS 1330 (3KB 116 / M 103337 FOR TOW-CAP. D3591-1 / B83237 bushing	JL	11/06/14	(X41) (X2)			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Page 2

Work Order ID: 85311

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 6/5/2012

Required Date: 6/6/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C7A Purchased No

Each 140.0000

4

all 12/06/14

Location	Loc Qty	Loc Code
ST351	140	
113149	14	
116169	1	
117313	10	
117619	12	
117688	6	
119749	1	
120731	8	
121185	50	
121541	38	

AN960C10L NAS1149C0332R Purchased No

washer

Each 0.0000

38

D412-742-013

X

Manufactured No

Float Skidtube Installation

Each 0.0000

1122063 (x38) all 12/06/14

8/083

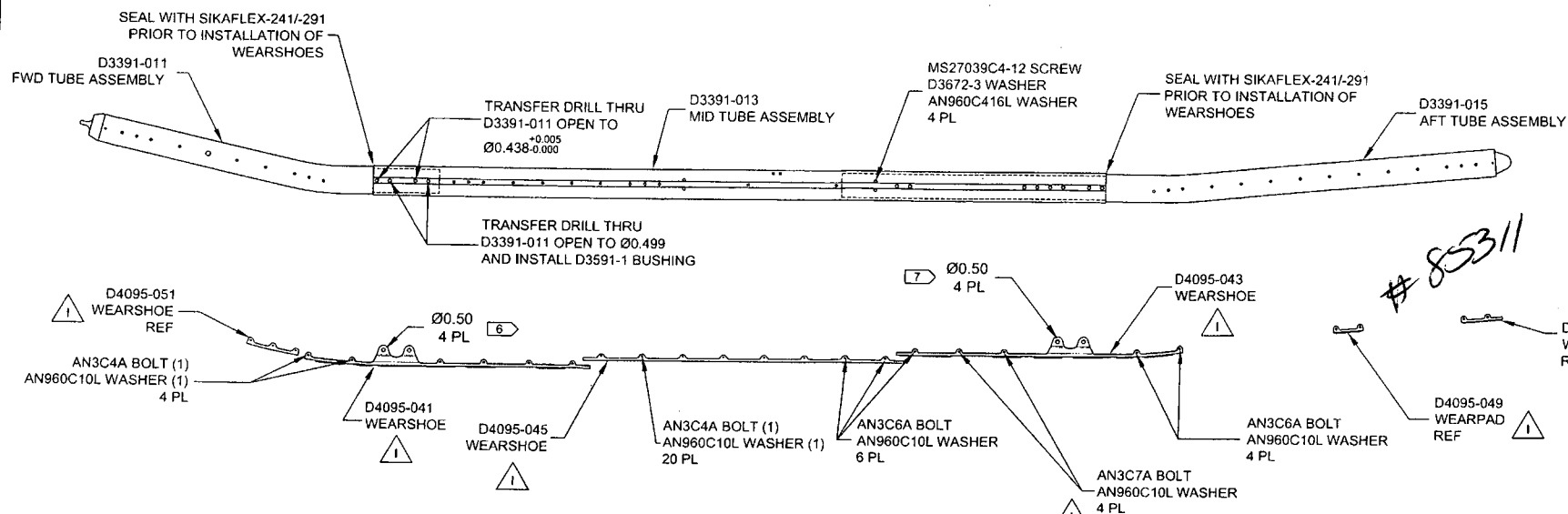
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3391-041 FLOAT SKIDTUBE ASSEMBLY PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D3391-041	FLOAT SKIDTUBE ASSEMBLY
1	D3391-011	FWD TUBE ASSEMBLY
1	D3391-013	MID TUBE ASSEMBLY
1	D3391-015	AFT TUBE ASSEMBLY
2	D3591-1	BUSHING
4	D3672-3	WASHER
1	D4095-041	WEARSHOE
1	D4095-043	WEARSHOE
1	D4095-045	WEARSHOE
1	D4095-047	WEARSHOE
1	D4095-049	WEARSHOE
1	D4095-051	WEARSHOE
24	AN3C4A	BOLT
10	AN3C6A	BOLT
4	AN3C7A	BOLT
38	AN960C10L	WASHER
4	MS27039C4-12	SCREW
4	AN960C416L	WASHER

GENERAL NOTES

- 1) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 2) COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON"
AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF POWDER COATING WITH MEK DEGREASER.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) USE DART DRILL TEMPLATE DT8217 TO LOCATE AND DRILL Ø0.297 SIZE HOLES
FOR WEARSHOE INSERTS. C'BORE AS NOTED AND INSTALL INSERTS EXCEPT
WHERE INDICATED.
- 6) FIT D4095-041 TO SKIDTUBE WITH D2571 AND D2572 SADDLES INSTALLED WITH
APPROPRIATE HARDWARE AND SPACERS IN FORWARD AND AFT HOLES AND
TRANSFER DRILL Ø0.50 HOLES FROM SADDLE TO D4095-041
- 7) FIT D4095-043 TO SKIDTUBE WITH D2571 AND D2572 SADDLES INSTALLED WITH
THE APPROPRIATE HARDWARE AND SPACERS IN FORWARD AND AFT HOLES AND
TRANSFER DRILL Ø0.50 HOLES FROM SADDLE TO D4095-043

RELEASED
2011-11-04
ECN#11-662

I	REMOVE GASKETS AND REPLACE ALL WEARSHOES; PARTS LIST UPDATE, ZN A8-1, ZN A8-2, ZN A6-4, ZN B6-8; LPS-3 COATING REMOVED FROM NOTE 2, ZN A3-1, ZN A3-2, REMOVED INSERT AELS-1032-130, ZN B6-4, B2-4, C7-8, C3-8; REMOVED HOLES, ZN D6-4 ZN D2-4, ZN D7-8, ZN D3-8	XDF	11.10.13
H	DRAWING UPDATED TO CURRENT STANDARDS. SHT 1 PL ADDED D3591-1 BUSHING, ZN C6 Ø0.438 DIM WAS 4 PL. ADDED Ø0.499 DIM AND D3591-1 BUSHING. SHT 2 PL ADDED D3591-1 BUSHING, ZN C6 Ø0.438 DIM WAS 4 PL. ADDED Ø0.499 DIM AND D3591-1 BUSHING. (FOR FURTHER INFO SEE DSI 9364 & NCR 08-074)	AJS	08.08.20
G	REPLACE NAS INSERTS W/ AELS INSERTS SWITCH TO D3670-XXXX SPACERS FOR INSTALLING FLOAT BAGS, DWG REORGANIZED FOR CLARITY	DC	07.07.31
F	ADD SS WEARSHOE, GASKET REMOVE FWD SADDLE HOLE -011/021	PH	07.01.18
E	CHANGE TOLERANCE, EASE MANUFACTURE	PH	06.04.25
D	UPDATE TOLERANCE, CHANGE HOLE SIZE	PH	06.01.23
C	LENGTHEN AFT EXTENSION	PH	05.09.27
B	DRAWING UPDATES	PH	05.06.10
A	NEW ISSUE	PH	05.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	XDF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.10.13		

DART AEROSPACE USA, INC
KENT, WA

DRAWING NO. REV. 1
D3391 SHEET 1 OF 8

TITLE SCALE
412 FLOAT SKIDTUBE NTS

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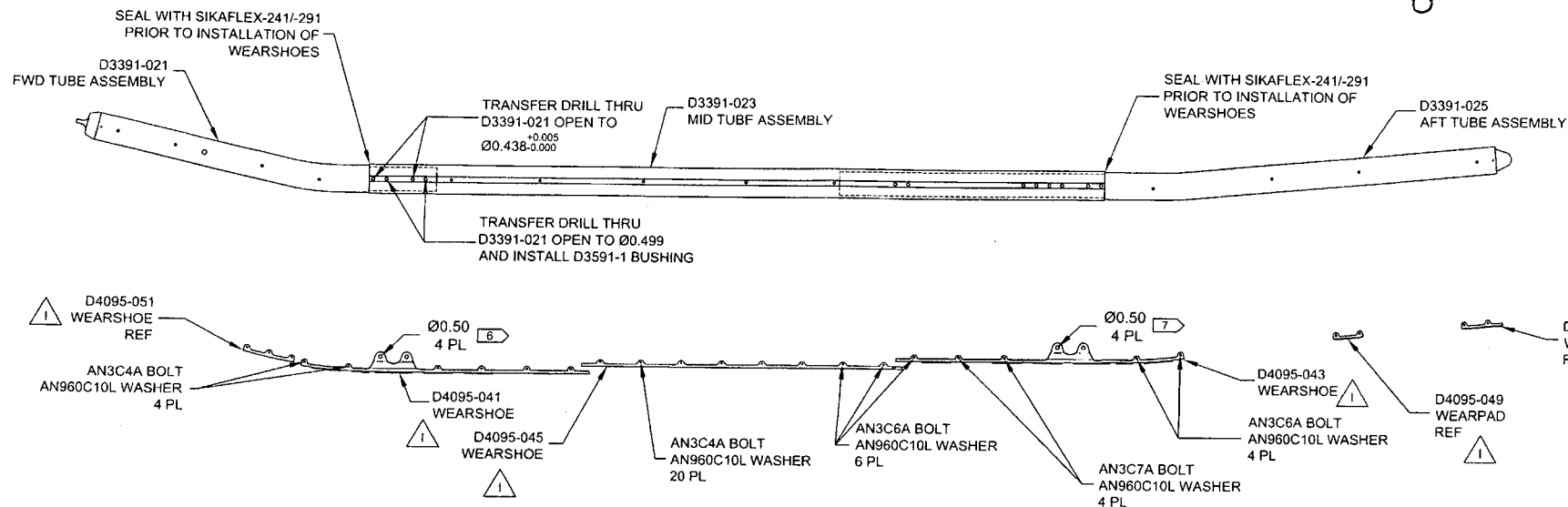
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR: Yes No** **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

85311



D3391-043 ASSEMBLY





D3391-043 FLOAT SKIDTUBE ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D3391-043	FLOAT SKIDTUBE ASSEMBLY
1	D3391-021	FWD TUBE ASSEMBLY
1	D3391-023	MID TUBE ASSEMBLY
1	D3391-025	AFT TUBE ASSEMBLY
2	D3591-1	BUSHING
1	D4095-041	WEARSHOE
1	D4095-043	WEARSHOE
1	D4095-045	WEARSHOE
1	D4095-047	WEARPAD
1	D4095-049	WEARPAD
1	D4095-051	WEARSHOE
24	AN3C4A	BOLT
10	AN3C6A	BOLT
4	AN3C7A	BOLT
38	AN960C10L	WASHER

GENERAL NOTES

- 1) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 2) COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY. CLEAN EXCESS OFF POWDER COATING WITH MEK DEGREASER.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) USE DART DRILL TEMPLATE DT8217 TO LOCATE AND DRILL Ø0.297 SIZE HOLES FOR WEARSHOE INSERTS. C'BORE AS NOTED AND INSTALL INSERTS EXCEPT WHERE INDICATED.
- 6) FIT D4095-041 TO SKIDTUBE WITH D2571 AND D2572 SADDLES INSTALLED WITH APPROPRIATE HARDWARE AND SPACERS IN FORWARD AND AFT HOLES AND TRANSFER DRILL Ø0.50 HOLES FROM SADDLE TO D4095-041
- 7) FIT D4095-043 TO SKIDTUBE WITH D2571 AND D2572 SADDLES INSTALLED WITH THE APPROPRIATE HARDWARE AND SPACERS IN FORWARD AND AFT HOLES AND TRANSFER DRILL Ø0.50 HOLES FROM SADDLE TO D4095-043

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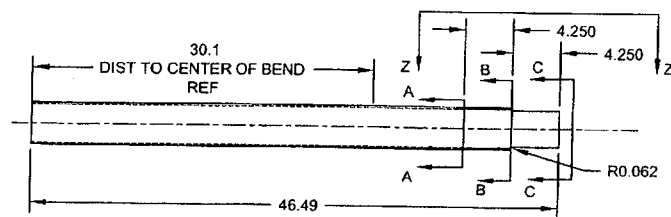
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

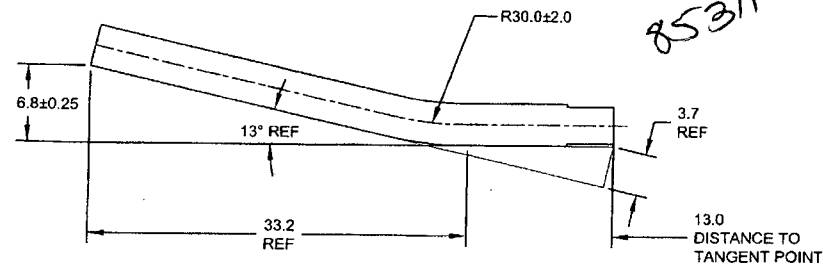
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

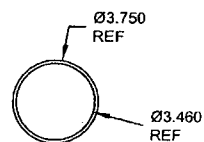
NOTE: Date & initial all entries



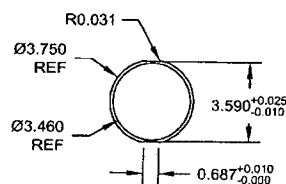
D3391-1 CUTTING DETAIL
(MAKE FROM D6013-047 SKIDTUBE MATERIAL)



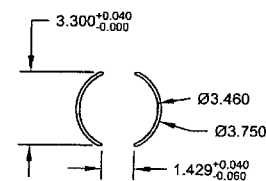
D3391-011-021 BENDING DETAIL
(MAKE FROM D3391-1)



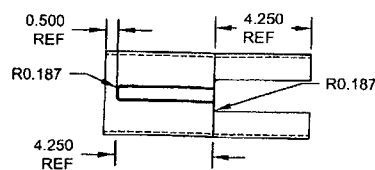
SECTION A-A
SCALE 2X



SECTION B-B
SCALE 2X



SECTION C-C
SCALE 2X



VIEW Z-Z
SCALE 2X

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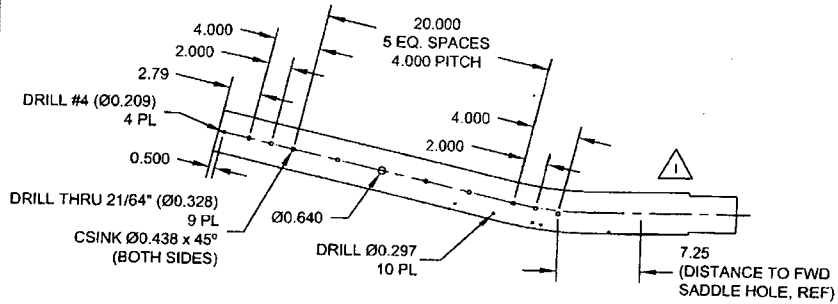
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

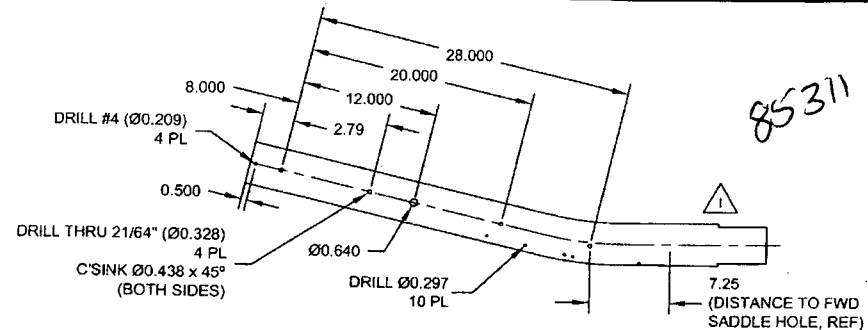
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

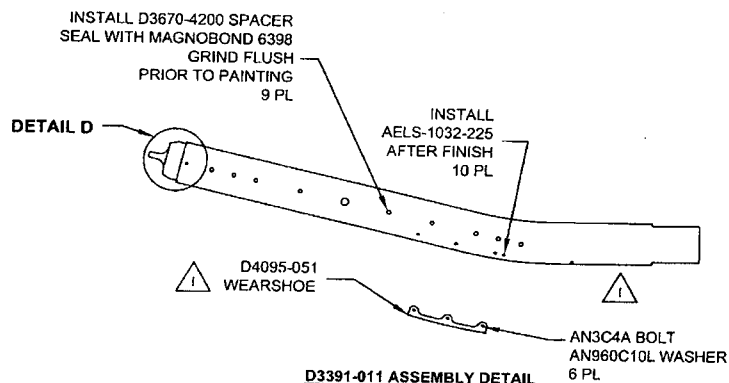
NOTE: Date & initial all entries



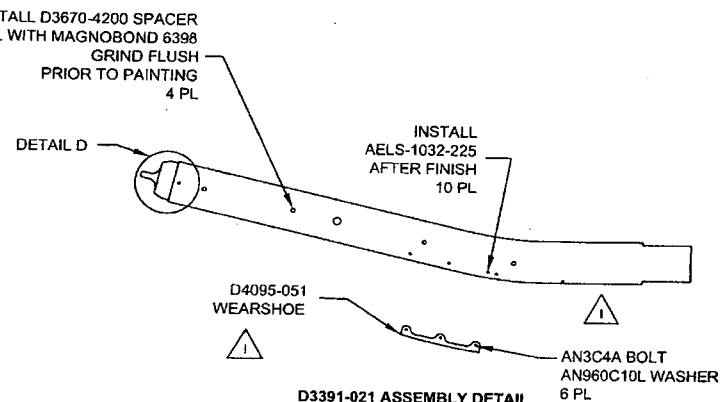
D3391-011 DRILLING DETAIL



D3391-021 DRILLING DETAIL



D3391-011 ASSEMBLY DETAIL

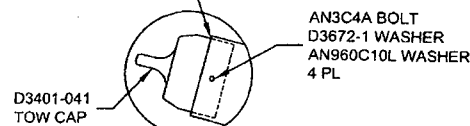


D3391-021 ASSEMBLY DETAIL

D3391-011/-021 FWD TUBE ASSEMBLY PARTS LIST

QTY - 011	QTY - 021	PART NUMBER	DESCRIPTION
X	X	D3391-011	FWD TUBE ASSEMBLY
		D3391-021	FWD TUBE ASSEMBLY
1	1	D3401-041	TOW CAP
9	4	D3670-4200	SPACER
4	4	D3672-1	WASHER
1	1	D4095-051	WEARSHOE
1	1	D6013-047	FWD TUBE
10	10	AN3C4A	BOLT
10	10	AN960C10L	WASHER
10	10	AELS-1032-225	INSERT

SEAL WITH
SIKAFLEX-241/-291



**DETAIL D
SCALE 2X**

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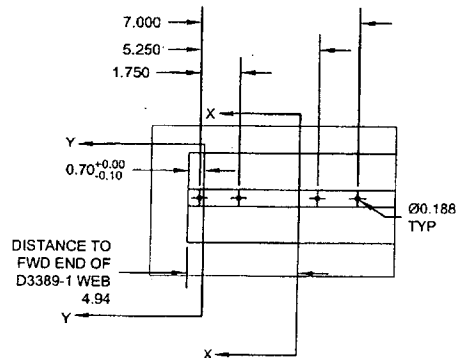
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

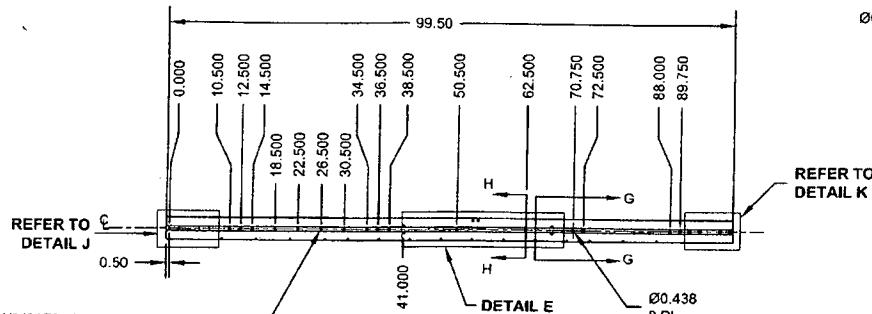
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

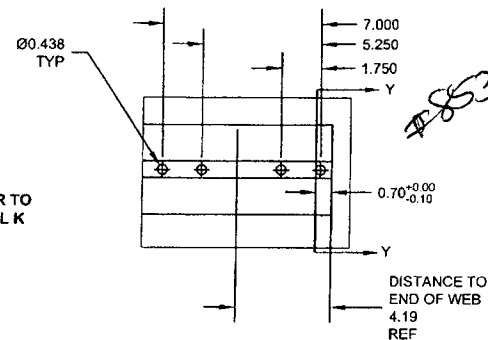


DETAIL J
SCALE 4X

DRILL THRU 21/64" (Ø0.328)
CSINK Ø0.438 X 45° (BOTH SIDES)
12 PL



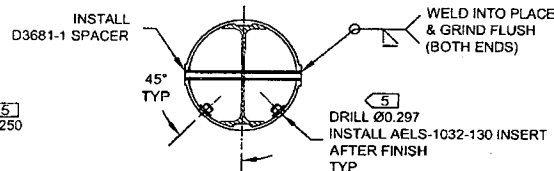
D3391-013 ASSEMBLY DETAIL



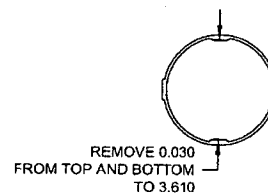
DETAIL K
SCALE 4X



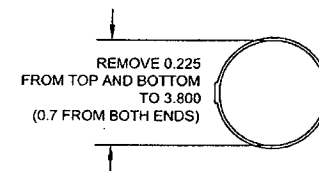
SECTION G-G
SCALE 5X



SECTION H-H
SCALE 5X



SECTION X-X
SCALE 5X



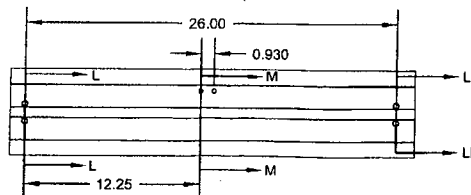
SECTION Y-Y
SCALE 5X

D3391-013 MID TUBE ASSEMBLY PARTS LIST

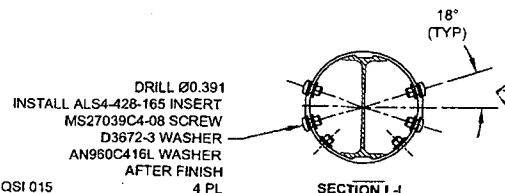
QTY -013	PART NUMBER	DESCRIPTION
X	D3391-013	MID TUBE ASSEMBLY
1	D2500-1-100	EXTRUSION
1	D3389-1	WEB
4	D3672-1	WASHER
4	D3672-3	WASHER
12	D3681-1	SPACER
24	AELS-1032-130	INSERT
4	ALS4-428-165	INSERT
4	AN960C10L	WASHER
4	AN960C416L	WASHER
4	MS27039C1-09	SCREW
4	MS27039C4-08	SCREW

D3391-013 MID TUBE ASSEMBLY

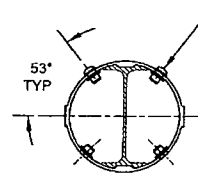
- MATERIAL: MAKE FROM D2500-1-100 EXTRUSION
- INSTALL D3389-1 WEB TO OUTER TUBE USING SIKAFLEX-241/291 PER QSI 015
- WELDING: PER DART QSI 004



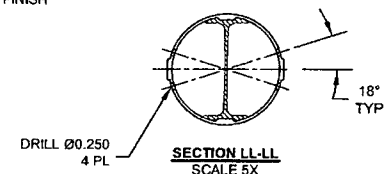
DETAIL E
SCALE NONE



SECTION L-L
SCALE 5X



SECTION M-M
SCALE 5X



SECTION LL-LL
SCALE 5X

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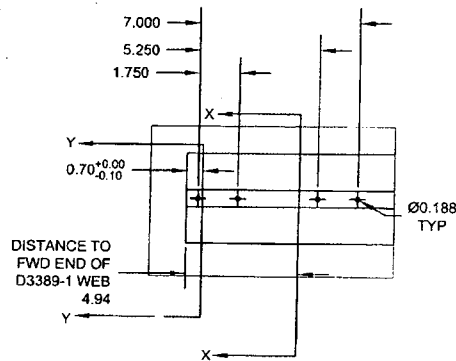
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

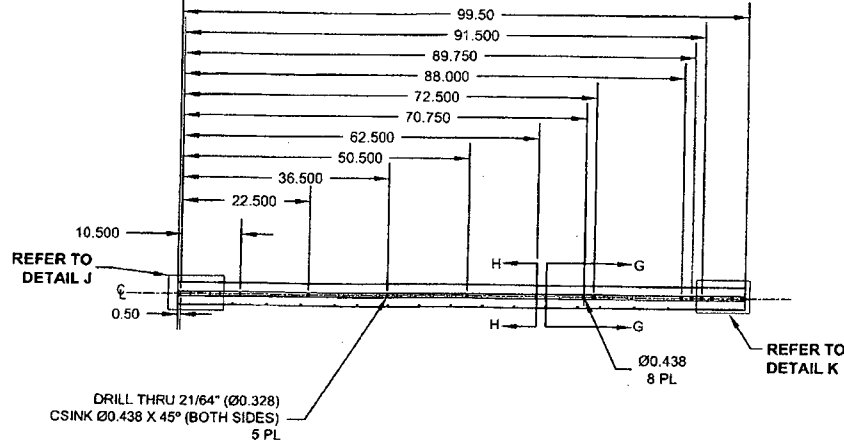
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

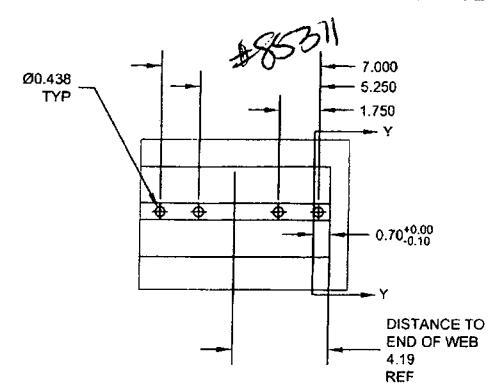
NOTE: Date & initial all entries



DETAIL J
SCALE 4X



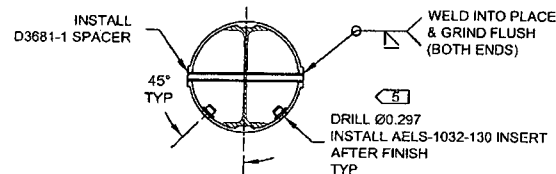
D3391-023 ASSEMBLY DETAIL



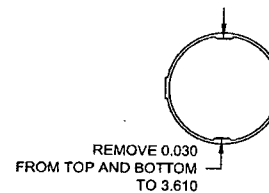
DETAIL K
SCALE 4X



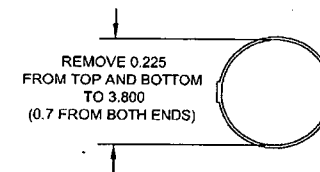
SECTION G-G
SCALE 5X



SECTION H-H
SCALE 5X



SECTION X-X
SCALE 5X



SECTION Y-Y
SCALE 5X

D3391-023 MID TUBE ASSEMBLY PARTS LIST

QTY -	PART NUMBER	DESCRIPTION
023		
X	D3391-023	MID TUBE ASSEMBLY
1	D2500-1-100	EXTRUSION
1	D3389-1	WEB
5	D3681-1	SPACER
20	AELS-1032-130	INSERT

D3391-023 MID TUBE ASSEMBLY

- 1) MATERIAL: MAKE FROM D2500-1-100 EXTRUSION
- 2) INSTALL D3389-1 WEB TO OUTER TUBE USING SIKAFLEX-241/-291 PER QSI 015
- 3) WELDING: PER DART QSI 004

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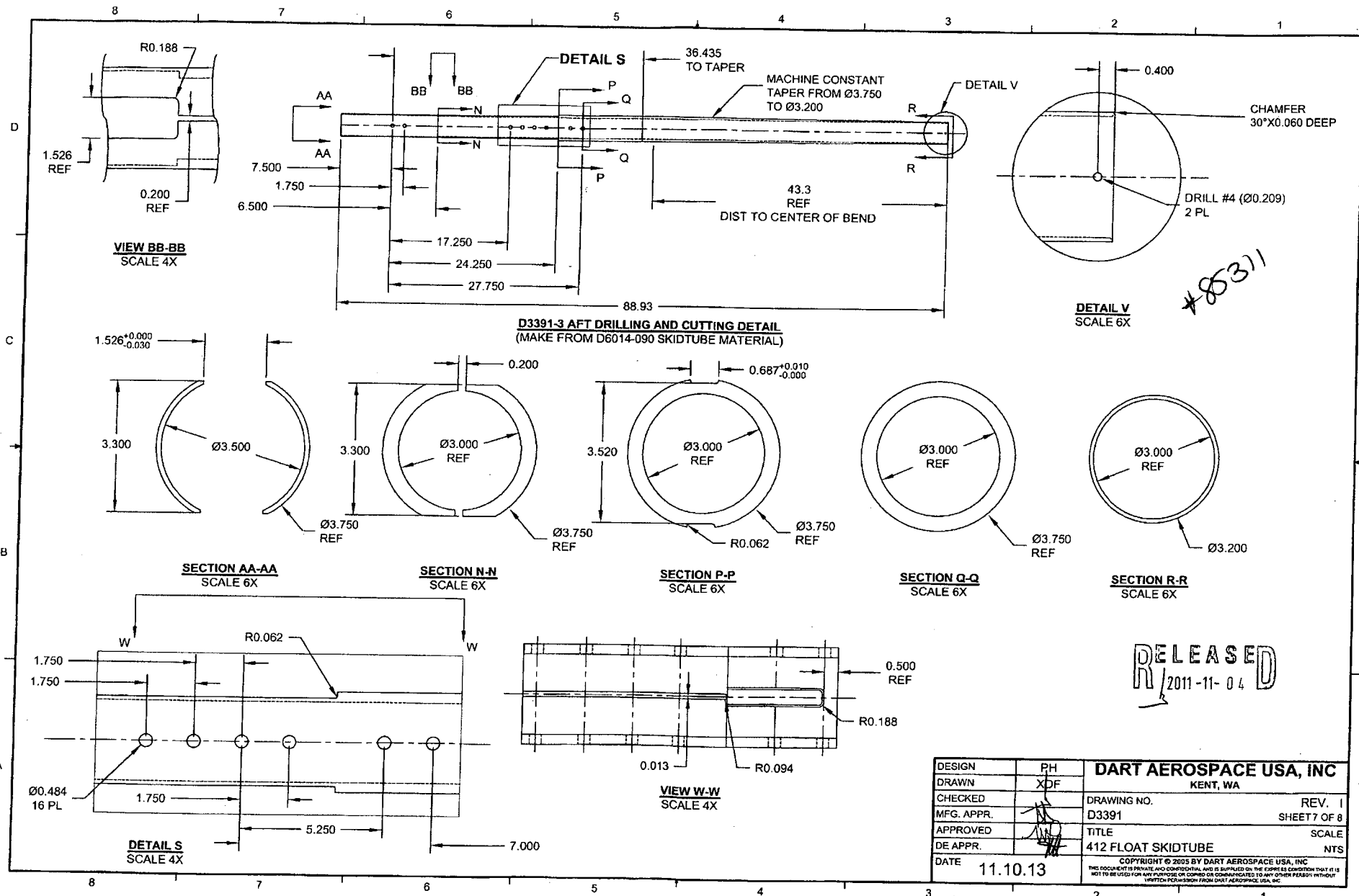
W/O:		WORK ORDER CHANGES					
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W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RA 111368

110

Received @ Dart June 5th, 2012
Inspected @ Dart June 5th, 2012

Customer: Bristow US LLC
Customer Contact: Lynn Castille
Shipped from: New Iberia LA USA

Instructions for RA111368 D412-742-013 B83615 CHG007

- Aft cap damaged needs to be replaced
- Touch ups needed on D3391-025
- Clean up mid tube D3391-023
- Remove fwd cap *FWD*
- Buff out marks from shipping damage and measure
 - Have eng signoff for dims
- All work need must be done on new work order
- Needs new labels and paper work
- Needs new batch #

45311

Time Estimate = 3 HOURS

Departments Required: Finishing (2h reworking) & Stores (1h-restocking)

Pictures Attached = YES

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

FWV DMG

Chris Provencal

From: David Shepherd <dshepherd@dartaero.com>
Sent: Thursday, June 07, 2012 5:27 PM
To: 'Chris Provencal'
Cc: 'Mike Petsche'; 'Linda Lacelle'
Subject: RE: NCR D3391 FWD TUBE

Chris,

Agree that it is acceptable to repair this damage and salvage this tube as well. If there was a way to do a hardness check on the heat affected area, then I would recommend doing that just to see what we're dealing with.

David

From: Chris Provencal [<mailto:cprovencal@dartaero.com>]
Sent: June-06-12 1:43 PM
To: David Shepherd
Cc: Mike Petsche
Subject: NCR D3391 FWD TUBE

David,

The second of the tubes was obviously dragged on the ground/road/something. One of the fwd cap bolts was ground flush with the skidtube, which was partially ground itself. When they cut the bolt out, the inner part of the bolt was black, with some blackening of the paint on the skid and fwd cap. So there was a great deal of heat being generated.

The only other damage on this tube is a small dent in the aft cap (other end of the tube), which can be replaced.

They've cleaned up the damaged area, grinding it smooth/round (clean1.jpg/clean2.jpg). The hole is not elongated. The thickness at the hole is 0.142" (dwg = 0.145) and transitions to 0.115" thick at the fwd edge of the tube.

The only real issue is the towing load from the fwd cap. So I wouldn't consider this tube to have a potential safety issue. If the first hole is considered to be heat affected, the strength in the remaining 3 holes is: yield bearing = 97ksi x 0.188 x 0.145 x 3 = 2644 x 3 = 7,932 lb for the single tube.

I would be inclined to accept the tube, but again as the damage isn't from a manufacturing deviation, I want to get your approval.

-Chris

Picklist Print

March-08-12 8:43:13 AM

Page 1

Work Order ID: 81083

81083

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev: A05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DS19336 JLM IPP RevC
 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC
 IPP Rev: E 09-01-23 as per DS19441 DD verified by: EC IPP RevF: add
 AN4C7A DD 10.01.13 verified by: EC IPP Rev: G 11.11.01 as per
 DS19517 REV.B DD verified by: EC IPP rev: H 12.01.12 PER IIN
 REV.E DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D412-742-043

Manufactured No

110

Each

0.0000

1

1

**

83619

D412-742-043

Replacement Float Skidtube

D2571

Manufactured No

110

Each

10.0000

1

1

**

81764

D2571

Saddle, Fwd Out 205

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

9

78239

1

79425

2

79977

6

ST433

13

D2572

Manufactured No

110

Each

6.0000

1

1

**

682050

12/8/2012

D2572

Saddle, Fwd In 205

Location

Loc Qty

Loc Code

ST432

6

71107

2

79978

4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March-08-12 8:43:13 AM

Page 2

Work Order ID: 81083

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81083

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D2573

Manufactured No

110

Each

0.0000

1

1

**

D2573

Saddle, Aft Out 205

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST434

12

D2574

Manufactured No

110

Each

0.0000

1

1

**

D2574

Saddle, Aft In 205

D2876

Manufactured No

110

Each

103.0000

2

2

**

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

102

79693

102

ST025

1

76949

1

D2877

Manufactured No

110

Each

53.0000

2

2

**

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

53

77052

1

78843

52

March-08-12 8:43:13 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

March-08-12 8:43:13 AM

Page 3

Work Order ID: 81083

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81083

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-1

Manufactured No

110

Each

107.0000

8

8

**

D3403-1

Bushing

Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

92

80208

40

80219

52

Manufactured No

110

Each

79.0000

8

8

**

D3403-5

D3403-5

Bushing

Location

Loc Qty

Loc Code

ST042

79

79740

47

80221

32

Manufactured No

110

Each

154.0000

4

**

D2747

D2747

Set Screw

Location

Loc Qty

Loc Code

ST017

154

77484

54

79520

100

Manufactured No

110

Each

98.0000

2

2

**

D3533-1

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

90

80326

90

ST054

8

77611

8

March-08-12 8:43:13 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

March-08-12 8:43:13 AM

Page 4

Work Order ID: 81083

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81083

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C6A

Purchased

No

110

Each

358.0000

16

16

AN4C6A

Bolt

**

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

354

116704

7

119749

47

120423

200

120521

100

110

Each

6.0000

4

4

AN4C53A

Purchased

No

AN4C53A

Bolt

**

Location

Loc Qty

Loc Code

ST361

6

120754

6

110

Each

168.0000

4

4

AN4C52A

Purchased

No

AN4C52A

BOLT

**

Location

Loc Qty

Loc Code

ST361

168

117688

6

119641

12

120364

100

120465

50

March-08-12 8:43:13 AM

Shop Packet Print

Page 4

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

March-08-12 8:43:13 AM

Page 5

Work Order ID: 81083

81083

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN6C12A

Purchased

No

110

Each

48.0000

8

8

AN6C12A

BOLT

**

M121302

Location

Loc Qty

Loc Code

ST341

48

119862

-2

120423

50

D3672-3

Manufactured

No

110

Each

706.0000

32

32

D3672-3

Phenolic Washer

**

B83238

Location

Loc Qty

Loc Code

ST060

706

64176

180

76278

26

80370

500

AN960C4161

Purchased

No

110

Each

0.0000

32

32

*AN960C4161 *

WASHER

D3672-9

Manufactured

No

110

Each

64.0000

8

8

D3672-9

Phenolic Washer

**

B8763

Location

Loc Qty

Loc Code

ST060

64

35523

64

NAS1149C0632R

Purchased

No

110

Each

75.0000

8

8

NAS1149C0632R

WASHER

**

121424 M121060

Location

Loc Qty

Loc Code

ST297

75

119736

25

120308

50

March-08-12 8:43:13 AM

Shop Packet Print

Page 5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

March-08-12 8:43:13 AM

Page 6

Work Order ID: 81083

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81083

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-11

Manufactured No

110

Each

411.0000

8

8

**

D3672-11

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

411

77483

411

110

Each

1,257.000

29

29

**

MS21043-4

Purchased

No

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1217

119546

435

120308

782

110

Each

55.0000

2

2

**

D3591-1

Manufactured No

D3591-1

Bushing

Location

Loc Qty

Loc Code

FP

54

77496

14

80377

40

ST055

1

57350

1

110

Each

58.0000

8

8

**

381530

12/4/2012

D3403-3

Manufactured No

D3403-3

Bushing

Location

Loc Qty

Loc Code

ST042

58

80209

6

80220

52

March-08-12 8:43:13 AM

Shop Packet Print

Page 6

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March-08-12 8:43:13 AM

Page 7

Work Order ID: 81083

81083

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110

Each

4.0000

1

1

**

382031

E

D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

4

62227

2

77000

2

D3405-043

Manufactured No

110

Each

2.0000

1

1

**

382037

Q

D3405-043

Lug Assembly

Location

Loc Qty

Loc Code

ST423

2

65703

2

AN4C7A

Purchased No

110

Each

219.0000

4

4

**

4

h

AN4C7A

Bolt

Location

Loc Qty

Loc Code

ST356

219

109147

219

D3407-041

Manufactured No

110

Each

1.0000

1

1

**

382108 12/4/24

h

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

ST463

1

76991

1

March-08-12 8:43:13 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March-08-12 8:43:13 AM

Page 8

Work Order ID: 81083

81083

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3417-3

Manufactured No

110

Each

18.0000

2

2

**

B80225

E

D3417-3

Washer

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

9

66847

9

D3456-1

Manufactured No

110

Each

89.0000

1

1

**

B81876

12/4/2012

E

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

16

77486

16

ST044

66

66848

3

71165

2

73493

11

80252

50

SANUCUFA x 4

M121009

PRD

March-08-12 8:43:13 AM

Shop Packet Print

Page 8

Picklist-Print

March-08-12 8:43:13 AM

--Page 9

Work Order ID: 81083

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81083

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

Purchased

No

110

Each

178.0000

1

1

AN3C37A

BOLT

**

Location

Loc Qty

Loc Code

ST354

178

116874

11

117010

2

118709

15

119324

25

120308

25

120422

50

120731

50

AN3C40A

Purchased

No

110

Each

49.0000

1

1

AN3C40A

BOLT

**

Location

Loc Qty

Loc Code

ST354

49

112454

5

114442

44

AN3C41A

Purchased

No

110

Each

144.0000

1

1

AN3C41A

BOLT

**

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

140

119324

16

119530

44

119673

50

120753

30

March-08-12 8:43:13 AM

Shop Packet Print

Page 9

Picklist Print

March-08-12 8:43:13 AM

Page 10

Work Order ID: 81083

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81083

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C42A

Purchased

No

110

Each

47.0000

1

1

**

AN3C42A

BOLT

Location

Loc Qty

Loc Code

ST354

47

106176

1

118131

2

119673

19

120464

25

AN3C43A

Purchased

No

110

Each

169.0000

4

**

AN3C43A

BOLT

Location

Loc Qty

Loc Code

ST354

169

114455

2

119673

1

120364

66

120465

100

AN3C46A

Purchased

No

110

Each

85.0000

5

5

**

AN3C46A

BOLT

Location

Loc Qty

Loc Code

ST355

85

119673

5

120447

60

120755

20

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

26

26

**

*AN960C10I *

washer

March-08-12 8:43:13 AM

Shop Packet Print

Page 10

Picklist Print

March-08-12 8:43:13 AM

Page 11

Work Order ID: 81083

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

81083

D412-742-013

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

999.0000

13

13

MS21043-3

Nut

**

m121255

Location

Loc Qty

Loc Code

FG	72	
103691	72	
GA	350	
120693	350	
ST300	84	
119901	84	
ST301	493	
118077	2	
118614	441	
118686	30	
119758	20	

March-08-12 8:43:13 AM

Shop Packet Print

Page 11